



- Long stroke version for special applications

PROCESS CONTROL

HPP-25: Process monitoring with integrated riveting controller
or
RC-30: Control unit by time setting

HPP-25

- 5,7" Touchscreen LED-backlit
- Process data are continuously evaluated and stored
- Integrated riveting curve visualization for a simple process analysis
- USB- and Ethernet interfaces and integrated data logger
- Graphical display of riveting force- and deformation path-curve
- Indicator on riveting head home position and lower endposition
- Status display in-/output of the riveting curve

RC-30

- 4.3" Touchscreen, LED-backlit
- Control Software on SD card – SW updates via SD card possible
- Total hardware in semiconductor technology executed
- All connections on the back side conducted by plugs
- Housing in sheet metal construction, IP 53
- Stroke counter and hour counter – resettable
- Total stroke counter and hour counter – not resettable

MAIN DIMENSIONS AND WEIGHTS

Modell	kN	H	A	B	C	D	E	F	G
RNL 231/90	2-6	5-40	689-779	185	154	189-279	110	150	75
RNL 281/80	5.8-17	5-40	846-926	211	176	238-318	125	172	125
RNL 281/112	3-9.5	5-40	810-922	213	176	249-361	125	172	125
RNL 331/80	11-33	5-50	880-960	275	199	241-321	160	230	125
RNL 381/90	6-40	5-50	847-937	219	199	223-313	120	160	125

Further dimensions: please ask for our detailed dimensional drawings.

